

**Quick Reference Installation Guide** 

# **Duracell® Inverter 1500 Quick Reference Installation Guide**



## **Unpacking the Duracell® 1500**

Your Duracell® 1500 package includes:

- One Duracell® 1500
- Two 5/16" lock washers (on the DC input cable terminals)
- Two 5/16" nuts (on the DC input cable terminals)
- One 4' connector cable assembly with ring terminals (4 AWG)
- Owner's Guide

If any of these materials are missing or are unsatisfactory in any way, please contact your dealer or Xantrex.

### Tools and materials required

Wire stripper

Wrench for DC terminals

Screwdrivers

Crimping tool for fastening lugs and terminals on DC cables.

Four corrosion-resistant fasteners for mounting (#10 or larger)

Two feet of additional DC cable (2 AWG)

Lugs and terminals to connect the DC cables to the battery, Disconnect/Battery Selector switch and fuse holder(s)

DC fuse(s) and fuse holder(s)

Copper chassis ground cable with ring terminal

Disconnect/Battery selector switch

For power requirements greater than 1000 W, you will need:

Copper DC input cable, 2 AWG minimum

(used instead of supplied DC cable assembly)

Four 5/16" (8 mm) ring terminals for DC cables

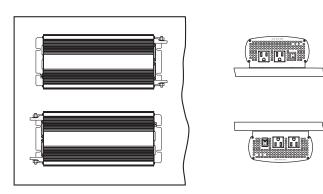
#### **Installation steps**

- 1. Mounting the inverter
- 2. Connecting the chassis ground cable
- 3. Connecting the DC cables

**Important:** For complete specifications, requirements, and detailed procedures, please see the Owner's Guide.

## 1 Mounting the inverter

- Select an appropriate mounting location and orientation.
  The Duracell® 1500 can be oriented:
  - Horizontally on a vertical surface.
  - On or under a horizontal surface.
- 2. Using the inverter as a guide, mark the mounting screw positions.
- 3. Pilot drill the four mounting holes.
- 4. Fasten the inverter to the mounting surface using four fasteners sized #10 or larger.



# 2 Connecting the chassis ground cable

- 1. Remove chassis ground screw and star washer using #2 Phillips screwdriver.
- 2. Strip 1/2" (13 mm) to 3/4" (19 mm) of insulation from each end of copper chassis ground cable.
- 3. Attach the ring connector that will join the cable to the chassis ground screw.
- 4. Fit the chassis ground screw through the star washer and the ring connector back into the screw opening.
- 5. Tighten the chassis ground screw.
- 6. Connect other end of ground cable to vehicle chassis.

# (3) Connecting the DC cables

- If using your own DC cables, use a crimping tool to prepare them with ring terminals or connectors.
- 2. Install a fuse and Disconnect/Battery Selector Switch on the positive cable.
- 3. Attach the positive cable to the positive DC terminal on the inverter.
- 4. Attach a short DC cable to the unconnected end of the DC fuse holder.
- 5. Observing polarity carefully, connect the other end of the cable from the fuse holder to the positive battery terminal.
- 6. Connect the negative cable to the negative battery terminal.
- 7. Connect the other end of the negative cable to the negative DC terminal on the inverter.
- 8. Use the Disconnect/Battery Selector switch to select a battery or battery bank.

